



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5022-3
Job Sheet 167154



Part No: D5022-3

Job Qty: 15 ea ¹⁵

Part Name: Foam, Side Panel, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start up container	SC
110	Waterjet	15 pcs		11/10/17	0.00	13.64	Waterjet1	SC
120	QC	15 pcs		11/10/17	0.00	0.00	QC2	DAS SC
130	QC	15 pcs		11/10/17	0.00	0.00	QC8	38
140	Packaging	15 pcs		11/10/17	0.00	0.00	Packaging3	ME89
150	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	AT

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5033-1	54	140	0	0

01/10/18

Part Specifications

Specifications could not be found.

Plex 10/25/17 9:25 AM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

☐ Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																											
☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		☐ Skid-tube ☐ Machining ☐ Thermforming	☐ Cross tube ☐ Small Fab ☐ Finishing	☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging	☐ Engineering ☐ Quality ☐ Other																										
Date: _____		Step #: _____	QTY Effective: _____																												
Description Work Order Deviation																															
Completed By _____																															
Lead hand / Supervisor Approval Verification _____																															
QC / QA Coordinator Approval _____																															
PART NO: D5022 - 3 Revision: Operation: Start up Operation Change No:																															
Foam, Side Panel, Aft																															
																															
DART AEROSPACE S017752																															
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com																															
OTHER :																															
<table border="1"><tr><td>☐ No Re-verification</td><td>☐ Environment</td><td>☐ Design</td><td>☐ Doc/Data</td><td>☐ Equip/Tooling</td><td>☐ Handling/Pre</td><td>☐ Material</td><td>☐ Internal Transport</td><td>☐ Tribal Knowledge</td><td>☐ LOA</td><td>☐ Substation</td><td>☐ Past Expiry Date</td><td>☐ Misidentified</td></tr><tr><td>☐ Operator</td><td>☐ Poor Information</td><td>☐ Rushing</td><td>☐ Product Improvement</td><td>☐ Process Improvement</td><td>☐ Manufacturing Process</td><td>☐ Past Due</td><td colspan="6"></td></tr></table>						☐ No Re-verification	☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified	☐ Operator	☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due						
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